

Example: Forging hammer



Hydraulic down stroking hammer

Year of construction 2012

Impact energy 160 kJ

Weight of dies **approx. 2500 kg**

Feuerbacher tensioning key 93.900 SB

Externally mounted cup spring washers

Two halves of the key assembly fully supported

Supporting clamping screw

Thread M30

Angles 5°/15°

Application

The upper die is attached to the tup by a tensioning key. For the lower die 2 tensioning keys are used.

Fitted insert blocks and bushes are available both in the tup and in the slot insert.

The offset in the front to back direction of the upper die can be adjusted using the tup slot insert.

The offset in the left to right direction is adjusted by means of the lower tensioning keys.

The maximum permissible length of the dies is approximately 1200 mm.



General

